Bumi PT. Bumi Teknik Utama



Main applications

- Automotive Industrial process
 - · Panel industrial
- · Car body repair Caroserie
- · Thin sheet metal

Pneumatic Spot Welding ASP 9000 - 2 Phase



Advantageous

Specifications

- Stepless adjustment on spot welding current by electronic con-• trol (Thyristor Control)
- Spot welding current adjustment from 20 to 100%
- · Spot welding time adjustment from 1 to 100 cycles
- Adjustable electrode pressure by pneumatic with compressed air control
- · Suitable for steel, galvanized steel and stainless steel
- · All models require water cooling for electrodes and arms

Mechanism Pneumatic Input phase Main voltage, Tolerance Frequency 22 KVA Max. input power

Rated input power at 50% duty cycle	15 KVA
Open circuit voltage	2.6 V
Normal arm projection	350 mm
Highest pressure of electrodes	150 Kg
Max. material thickness on Steel	3 + 3 mm
Weight	108 Kg
Dimension (L x W x H)	765 x 338 x 1245 mm

2 Phase

380 V, ± 10 % 50 Hz

Item Code	Item Name	MoQ
106.03.001.1	Pneumatic Spot Welding - ASP-9000 with Water Cooler Package	1 Set
Standard Accessories		
101.12.003	D 300 Water Cooler Machine	1 Unit
Optional Accessories		
206.01.001	Electrode for Spot Welding	2 pcs



